

Quiz 9
Chemical Engineering Thermodynamics
March 17, 2016

9.6. Calculate the fugacity of ethane at 320 K and 70 bar using:

- a. Generalized charts
- b. The Peng-Robinson equation

-Indicate the state of ethane (vapor, liquid, solid) under these conditions.

-For part a, **include the chart** with your answer sheet showing determination of values.

-For part b, use the Peng-Robinson function given below (use constants to three sig. figs.).

9.10. Estimate the fugacity of pure *n*-pentane (C_5H_{12}) at 97°C and 7 bar by utilizing the virial equation.

-Indicate the state of n-pentane (vapor, liquid, solid) under these conditions.

-Ensure that the conditions of applicability for the virial equation are appropriate.

-Use the short-cut method.

-Also use the Antoine equation and compare the results.

$$\ln \varphi = \frac{P_r}{T_r} (B^0 + \omega B^1)$$

$Z = 1 + (B^0 + \omega B^1)P_r/T_r \quad \text{or} \quad Z = 1 + BP/RT$	7.6
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where $B(T) = (B^0 + \omega B^1)RT_c/P_c$	7.7
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$B^0 = 0.083 - 0.422/T_r^{1.6}$	7.8
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$B^1 = 0.139 - 0.172/T_r^{4.2}$	7.9
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Subject to $T_r > 0.686 + 0.439P_r$ or $V_r > 2.0$	7.10
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$$\log_{10} P_r^{sat} = \frac{7}{3}(1 + \omega)\left(1 - \frac{1}{T_r}\right) \quad 9.11$$

❶ Shortcut vapor pressure equation. Use care with the shortcut equation below $T_r = 0.5$.

$$\frac{(G - G^{ig})}{RT} = \ln\left(\frac{f}{P}\right) = \ln \varphi \quad 9.22$$

$$\ln \varphi = -\ln(Z - B) - \frac{A}{B\sqrt{8}} \ln \left[\frac{Z + (1 + \sqrt{2})B}{Z + (1 - \sqrt{2})B} \right] + Z - 1 \quad 9.33$$

$$A \equiv aP/R^2T^2 \quad 7.21$$

$$B \equiv bP/RT \quad 7.22$$

$$a \equiv a_c \alpha, \quad a_c \equiv 0.45723553 \frac{R^2 T_c^2}{P_c} \quad b \equiv 0.07779607 R \frac{T_c}{P_c} \quad 7.16$$

$$\alpha \equiv [1 + \kappa(1 - \sqrt{T_r})]^2 \quad \kappa \equiv 0.37464 + 1.54226 \omega - 0.26992 \omega^2 \quad 7.17$$

$$Z^3 - (1 - B)Z^2 + (A - 3B^2 - 2B)Z - (AB - B^2 - B^3) = 0 \quad 7.25$$

❷ Poynting correction.

The fugacity is then calculated by

$$f = \varphi^{sat} P^{sat} \exp\left(\frac{V^L(P - P^{sat})}{RT}\right) \quad 9.39$$

Saturated liquid volume can be estimated within a slight percent error using the **Rackett** equation

$$V^{satL} = V_c Z_c^{(1 - T_r)^{0.2857}} \quad 9.40$$

$$Z_c = P_c V_c / (RT_c)$$

$f^L \approx \varphi^{sat} P^{sat}$	or commonly	$f^L \approx P^{sat}$
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9.41

Properties of Selected Compounds

Heat capacities are values for ideal gas at 298 K and should be used for order of magnitude calculations only. See appendices for temperature-dependent formulas and constants.

ID	Compound	T_c (K)	P_c (MPa)	ω	ρ g/cm ³	MW	C_p^{ig}/R	δ (J/cm ³) ^½	α (J/cm ³) ^½	β (J/cm ³) ^½
Aliphatics										
1	METHANE	190.6	4.604	0.011	0.29	16	4.30	11.7	0	0
2	ETHANE	305.4	4.880	0.099	0.43	30	6.31	13.5	0	0
3	PROPANE	369.8	4.249	0.152	0.58	44	8.85	13.1	0	0
4	<i>n</i> -BUTANE	425.2	3.797	0.193	0.60	58	11.89	13.5	0	0
5	ISOBUTANE	408.1	3.648	0.177	0.55	58	11.70	12.5	0	0
7	<i>n</i> -PENTANE	469.7	3.369	0.249	0.62	72	14.45	14.3	0	0
8	ISOPENTANE	460.4	3.381	0.228	0.62	72	14.28	13.9	0	0
9	NEOPENTANE	433.8	3.199	0.196	0.60	72	14.62	13.1	0	0
11	<i>n</i> -HEXANE	507.4	3.012	0.305	0.66	86	17.21	14.9	0	0
17	<i>n</i> -HEPTANE	540.3	2.736	0.349	0.68	100	19.95	15.3	0	0
27	<i>n</i> -OCTANE	568.8	2.486	0.396	0.70	114	22.70	15.5	0	0
27	ISOOCTANE	544.0	2.570	0.303	0.70	114	22.50	14.1	0	0
46	<i>n</i> -NONANE	595.7	2.306	0.437	0.71	128	25.45	15.6	0	0
56	<i>n</i> -DECANE	618.5	2.123	0.484	0.73	142	28.22	15.7	0	0
64	<i>n</i> -DODECANE	658.2	1.824	0.575	0.75	170	33.71	15.9	0	0
66	<i>n</i> -TETRADECANE	696.9	1.438	0.570	0.76	198	39.22	16.1	0	0
68	<i>n</i> -HEXADECANE	720.6	1.419	0.747	0.77	226	44.54	16.2	0	0

Gas Constant, R

$$\begin{aligned}
 &= 8.31447 \text{ J/mole-K} = 8.31447 \text{ cm}^3\text{-MPa/mole-K} = 8.31447 \text{ m}^3\text{-Pa/mole-K} \\
 &= 8,314.47 \text{ cm}^3\text{-kPa/mole-K} = 83.1447 \text{ cm}^3\text{-bar/mole-K} = 1.9859 \text{ Btu/lbmole-R}^{\text{(see note 1)}} \\
 &= 82.057 \text{ cm}^3\text{-atm/mole-K} = 1.9872 \text{ cal/mole-K}^{\text{(see note 2)}} = 10.731 \text{ ft}^3\text{-psia/lbmole-R}
 \end{aligned}$$

(Function values at 100 kPa and 288 K or the normal boiling temperature if greater.)

Substance	Formula	Molar mass M kg/mol	Boiling temp. T_b K	Critical temp T_{cr} K	Critical pressure p_{cr} MPa	Critical compressibility factor ^a Z_{cr}	Pitzer's acentric factor ω	Thermal capacity ^b c_p J/(kg·K)	Thermal conductivity ^c k W/(m·K)	Dynamic viscosity ^d $\mu \cdot 10^6$ Pa·s
n-Pentane	C ₅ H ₁₂	0.072	309.2	470	3.38	0.262	0.251	1680	0.015	11.7
Phenol	C ₆ H ₆ O	0.094	455	694	6.13	0.243	0.426			
Propane	C ₃ H ₈	0.044	231.1	370	4.26	0.281	0.152	1570	0.015	7.4
iso-Propanol	C ₃ H ₈ O	0.060	355.4	508	4.76	0.248	0.669	1540		
Propylene (propene)	C ₃ H ₆	0.042	225.4	365	4.62	0.275	0.148	1460	0.014	8.1
Propylene glycol	C ₃ H ₈ O ₂	0.076	461.3	626	6.10	0.280	1.107			

E.3. Antoine Constants

The following constants are for the equation

$$\log_{10} P^{\text{sat}} = A - \frac{B}{T+C}$$

where P^{sat} is in mmHg, and T is in Celsius. Additional Antoine constants are tabulated in

	A	B	C	T range (°C)	Source
Acetic acid	8.02100	1936.01	258.451	18–118	a
Acetic acid	8.26735	2258.22	300.97	118–227	a
Acetone	7.63130	1566.69	273.419	57–205	a
Acetone	7.11714	1210.595	229.664	-13–55	a
Acrolein (2-propenal)	8.62876	2158.49	323.36	2.5–52	b
Benzene	6.87987	1196.76	219.161	8–80	a
Benzyl chloride	7.59716	1961.47	236.511	22–180	b
Biphenyl (solid)	13.5354	4993.37	296.072	20–40	c
1-Butanol	7.81028	1522.56	191.95	30–70	d
1-Butanol	7.75328	1506.07	191.593	70–120	d
2-Butanone	7.28066	1434.201	246.499	-6.5–80	b
Chloroform	6.95465	1170.966	226.232	-10–60	a
Ethanol	8.11220	1592.864	226.184	20–93	a
Hexane	6.91058	1189.64	226.28	-30–170	a
1-Propanol	8.37895	1788.02	227.438	-15–98	a
2-Propanol	8.87829	2010.33	252.636	-26–83	a
Methanol	8.08097	1582.271	239.726	15–84	a
Naphthalene (solid)	8.62233	2165.72	198.284	20–40	c
Pentane	6.87632	1075.78	233.205	-50–58	a
3-Pentanone	7.23064	1477.021	237.517	36–102	a
Toluene	6.95087	1342.31	219.187	-27–111	a
Water	8.07131	1730.63	233.426	1–100	a

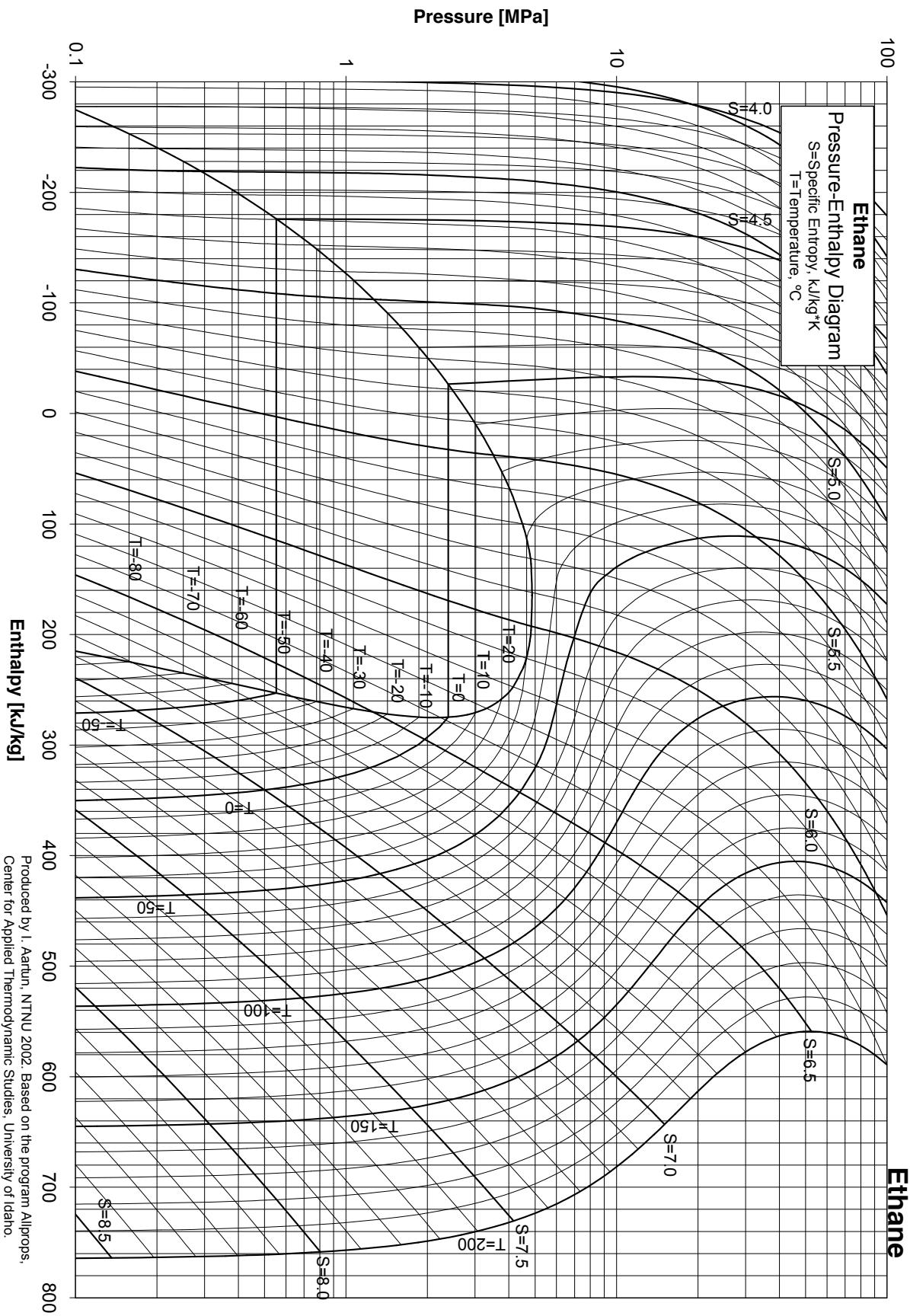
a. Gmehling, J., 1977-. *Vapor-liquid Equilibrium Data Collection*, Frankfort, Germany: DECHEMA.

b. Fit to data from Stull, D.R. in *Perry's Chemical Engineering Handbook*, 5th ed., McGraw-Hill, pp. 3-46 to 3-62.

c. Timmermans, J., 1950. *Physico-Chemical Constants of Pure Organic Compounds*, New York: Elsevier.

d. Fit to data from *Handbook of Chemistry and Physics*, 56th ed., R.C. Weast, ed., CRC Press, 1974–75, pp. D191–D210.

e. Fit to data of Ambrose, D., Lawerenson, I.J., Sprake, C.H.S. 1975. *J. Chem. Therm.* 7:1173.



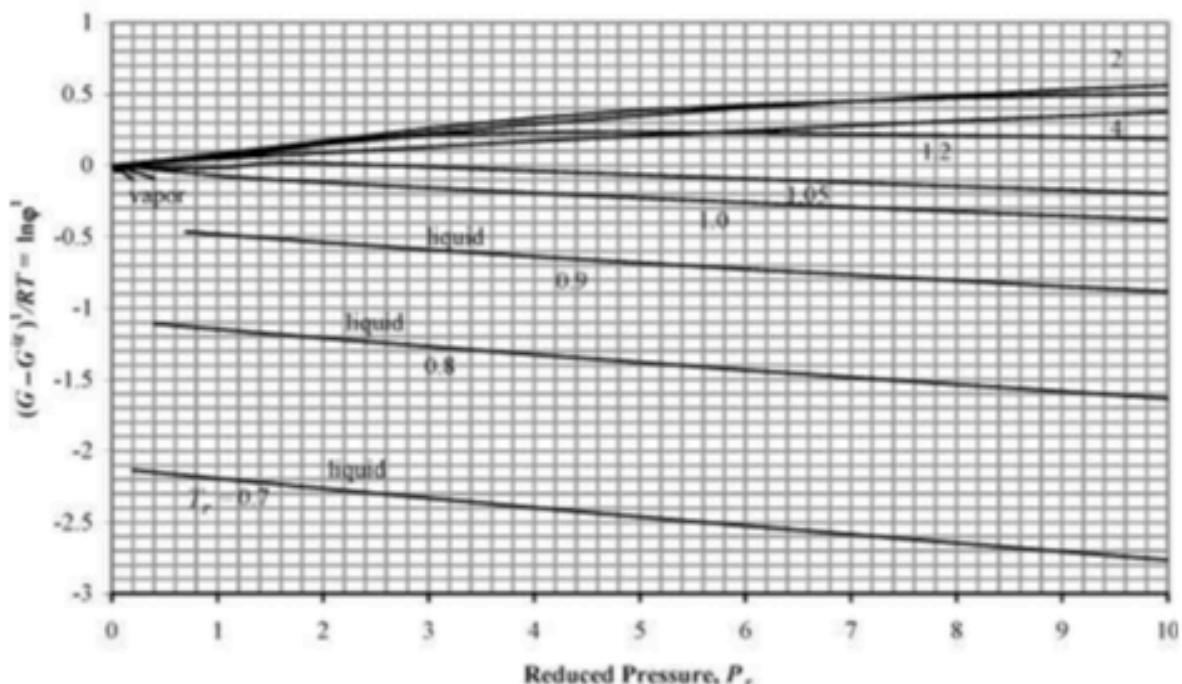
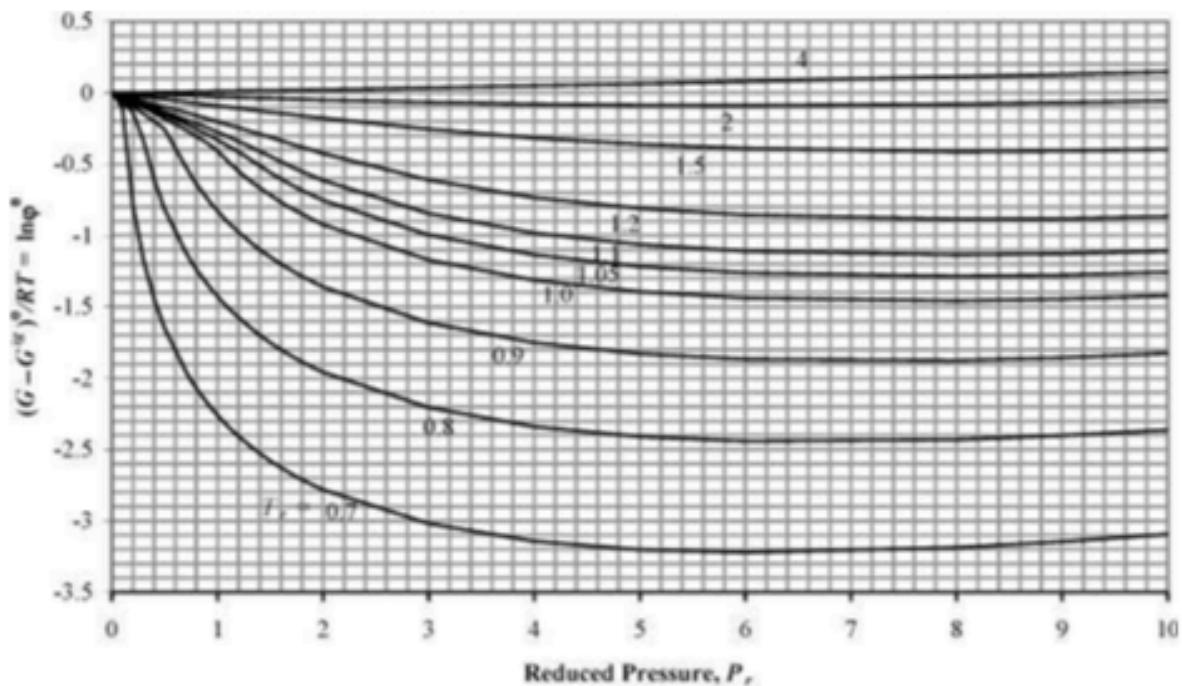


Figure 9.4. Generalized charts for estimating the Gibbs departure function using the Lee-Kesler equation of state. $(G - G^{\text{ig}})^0/RT$ uses $\omega = 0.0$, and $(G - G^{\text{ig}})^1/RT$ is the correction factor for a hypothetical compound with $\omega = 1.0$.

ANSWERS: Quiz 9
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9.6

(9.06) Calculate the fugacity of ethane at 320 K and 70 bar

- a) Generalized chart

ethane: $T_c = 305.4 \text{ K}$, $P_c = 48.8 \text{ bar}$, $\omega = 0.099$

$$T_r = \frac{T}{T_c} = 320 / 305.4 = 1.048$$

$$P_r = \frac{P}{P_c} = 70 / 48.8 = 1.434$$

From charts, $\ln(\phi^0) = -0.52$, $\ln(\phi^1) = 0.01$

$$\ln \phi = \ln(\phi^0) + \omega \ln(\phi^1) = -0.52 + 0.099(0.01) = -0.52 \Rightarrow \phi = 0.59$$

$$f = \phi P = (0.59)(70) = 41.3 \text{ bar}$$

- b) Can use PREOS.xls and read f, can use PRFUG.xls, or can use PRMIX.xls:

$$\phi = 0.56909$$

$$f = 3.98366 \text{ MPa} = 39.84 \text{ bar}$$

(9.10) Estimate the fugacity of pure n-pentane...

From the Antoine equation at 97 C, the vapor pressure is $4135 \text{ mmHg}/750 = 5.5 \text{ bar} = 0.55 \text{ MPa}$

Therefore, the fugacity will be given by

$$f = f^{\text{sat}} \exp(V^L(P - P^{\text{sat}})/RT) = \phi^{\text{sat}} P^{\text{sat}} \exp(V^L(P - P^{\text{sat}})/RT)$$

$$\phi^{\text{sat}} = \exp(BP^{\text{sat}}/RT)$$

The virial equation can be calculated using Eqn. 6.9-6.10 at 370.15 K

B^0	B^1	BP_c/RT_c	$B(cm^3/mol)$
-0.535	-0.329	-0.617	-714.73

$$\phi^{\text{sat}} = \exp(-714.73 * 0.55 / 8.314 / 370.15) = 0.880 \Rightarrow f^{\text{sat}} = 0.55 * 0.88 = 0.484 \text{ MPa}$$

$$V^L \text{ from Rackett correlation (Eqn. 8.37)} = V_c Z_c^{(1-T_r)^{0.2857}} = 311.8(0.269)^{(1-0.788)^{0.2857}} = 134 \text{ cm}^3/\text{mol}$$

$$f = 0.484 * \exp(134(0.7 - 0.55) / 8.314 / 370.15) = 0.487 \text{ MPa}$$

97°C (370K) 0.7 MPa

$$\left[\beta^0 = 0.093 - \frac{0.422}{T_r^{1.8}} \right] = -0.532$$

$$\left[\beta' = 0.139 - \frac{0.174}{T_r^{4.2}} \right] = -0.324$$

$$\left[\ln \phi = \frac{P_L}{T_r} \left(\beta^0 + \omega \beta' \right) \right]_{\text{caloric}} = -0.103$$

$$\boxed{\bar{T}_C = 469.7 \text{ K} \quad c(\ln \phi) = 0.185}$$

$$\boxed{P_L = 3.369 \text{ MPa} \quad f = 0.85 (0.5 \text{ MPa})}$$

$$\boxed{\omega = 0.249 \quad f = 0.49 \text{ MPa}}$$

$$T_r = 0.79 \quad \phi = \frac{f}{P_{sat}}$$

$$P_L = 0.21 \quad P_{sat} = 0.51 \text{ MPa}$$

$$0.16 \text{ MPa}$$

$$\log_{10} P_{sat} = \frac{2}{3} (1 + \omega) \left(1 - \frac{1}{0.79} \right)$$

$$= -0.774$$

$$P_{sat} = 0.168 \quad 3.369 \text{ MPa}$$

$$= 0.57 \text{ MPa}$$